

Three decades, three climates: Insights and lessons on PV reliability

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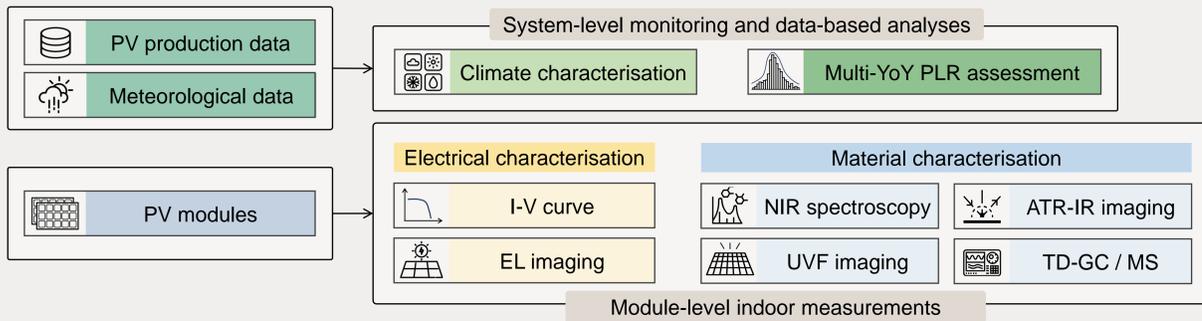
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Context and Methods



Analysis of the long-term performance of six PV systems in Switzerland over three decades and three distinct climates.

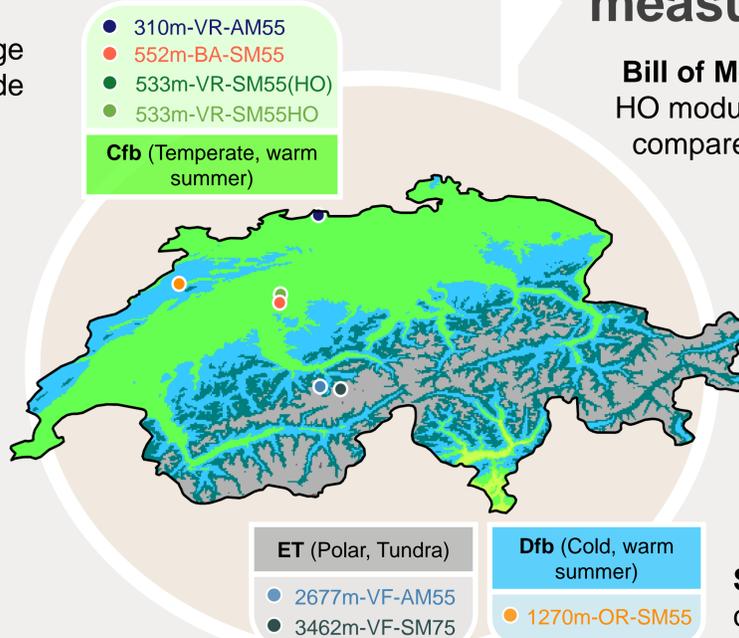
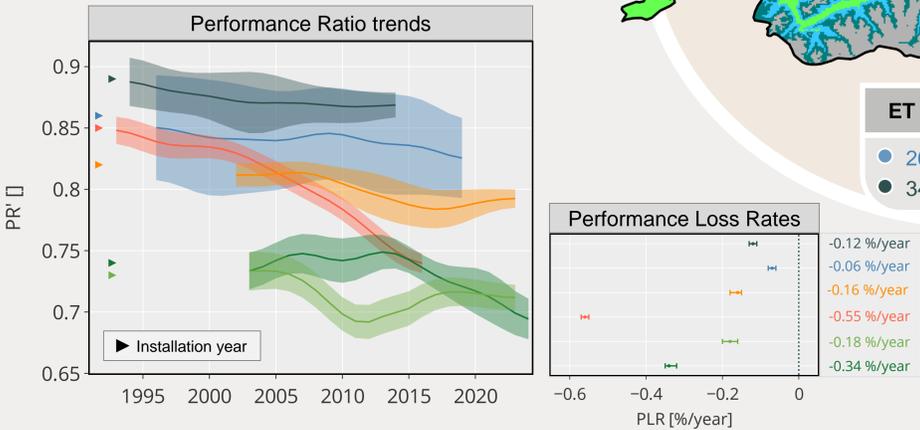


System-level monitoring

Higher altitude systems show higher average PR' (0.7 to 0.89), especially for the alpine facade at 3462m.

Facade-mounted systems exhibit higher seasonal performance variations (wider standard deviation).

Non-linearities in low-altitude systems are linked to soiling/cleaning events and possibly non-linear degradation.



Module-level indoor measurements

Bill of Materials (BOM): Despite identical labels, SM55-HO modules had modified backsheets (with CaCO₃ filler) compared to SM55, leading to lower degradation due to improved material composition.

Altitude impact: Modules at higher altitudes showed less encapsulant degradation and acetic acid formation due to cooler operating temperatures, leading to improved stability.

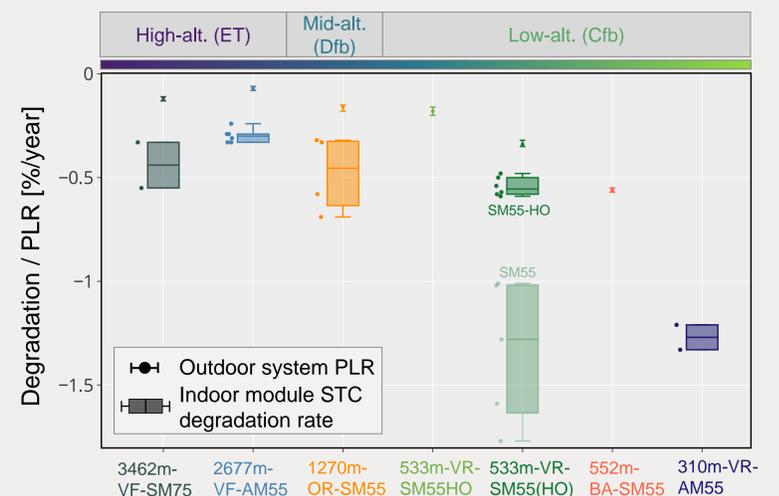


Solder bond failures: Recurring solder bond cracking caused increased series resistance and fill factor loss in SM55/AM55 modules, highlighting manufacturing quality issues.

Material degradation: Localised dark areas in EL images corresponded to higher acetic acid levels and adhesive breakdown, particularly in lower altitude, hotter sites.

Conclusion

- Reliability:** 1980s-1990s modules show excellent durability, with PLRs averaging $-0.24 \pm 0.16\%$ /year, well below typical rates.
- Altitude Effect:** High-altitude sites (20°C cooler) show lower PLRs and less material degradation than low-altitude sites.
- Material Degradation:** Low-altitude systems face more encapsulant degradation (acetic acid formation), causing corrosion and performance loss.
- BOM Priority:** BOM is key to long-term PV reliability, and altitude has a secondary but positive influence.



Overview of indoor and outdoor results: (i) module P_{mp} degradation rates from indoor I-V measurements; (ii) system PLR from outdoor monitoring.

Acknowledgements



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References

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